

## Ratio Six Series 2:

- **Water Tank** - constructed of Eastman Tritan TX2001, a high-quality, shatter-resistant polymer that is not only BPA-free but free of all bisphenol compounds. *No hot water contact.*
- **Water Lines** - handblown borosilicate glass. *Hot water contact.*
- **Gaskets/Tubing** - FDA-approved silicone gaskets and tubing are used to connect the glass water lines and the heating element. We use the bare minimum needed. *Hot water contact.*
- **Heating Element** - Aluminum. *Hot water contact.*
- **Shower Head** - 304 stainless steel. *Hot water contact.*
- **Heat Shield** - made from FDA-approved silicone and a BPA-free polymer. The heat shield is not required for the overall brewing function; rather, it surrounds the shower head to maximize heat retention. *Minimal hot water contact.*
- **Brew Basket, Thermal Carafe Lid/Spout** - these external accessories are constructed from a BPA-free polymer. *Hot water contact.*
  - You can opt for the [Ratio Glass Carafe](#) paired with [Chemex Paper Filters](#) or our reusable [Able Kone Filter](#) for a completely plastic-free brew.